

Self-inspection of ReCoDrive equipment

<u>Daily inspection</u>	<u>Actions</u>
<p>Check for leakages Visual control hydraulics Control of pneumatics</p> <p>Function control Control of all emergency stops Checking the function of the camera system Checking the operation of the radar system Function control of all ReCoDrive functions</p> <p><i>Manual lubrication:</i> Lubricate ReCoDrive's four grease nipples with at least two pump strokes in each grease nipple. Vehicles that are used daily should be lubricated every other day (approx. every 10 operating hours) In longer periods of no usage we recommend to lubricate and activate once a month</p>	<p>Hydraulics and pneumatics must be fixed before ReCoDrive is put into operation.</p> <p>All functions must work before the equipment is put into operation.</p> <p>Lubricate with Q8 Hindensmith EP 2 or equivalent grease.</p>
<p>Monthly inspection</p> <p>Check the condition of the guide necks. (Claw clutch must not have more gap than 4mm when fully engaged) Check the ReCoDrive's steering and guides, lubricate the gears with copper paste if necessary. Check bolts on cardan shafts and bolts on support bearings Check the ReCoDrive's gearbox mounting bolts. Check the condition of the claw coupling, the surfaces of the engagement must not be conical.</p> <p><i>Central lubrication</i> Check that there is grease in the central lubrication container.</p>	<p>Replacement of guide necks must be carried out before the equipment is put into use</p> <p>The claw coupling must be replaced if the engagement is conical</p> <p>Top up if necessary with Q8 Hindensmith EP 2 or equivalent grease.</p>